

538

SPLIT 2

DART AEROSPACE LTD	Work Order:	23987 B
Description: Clevis	Part Number:	B67-43001-109
Dwg: B67-43001 Rev. B page 32	Qty:	22 15
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AP	05/08/20	20
2	ML	Turn as per Dwg B67-43001 Dwg Rev: B Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) 718147 Identify for B67-43001-109 Batch: 117881	ML	05/09/04	20
3	QC2	Inspect parts as they come off the machine Identify as B67-43001-109	ML	05/09/04	20
4	MM	Mill as per Dwg B67-43001	ML	05/09/17	20
5	QC2	Inspect parts as they come off the machine	ML	05/09/17	20
6	QC8	Second check	En	05/09/18	20
7	MM	Deburr	ML	05/09/17	20
8	FP	Chemical Conversion Coat as per QSI 005 4.1	ML	05/09/19	20
9	FP	Powder Coat Green Sandtex (Ref: 4.3 & 5.8) as per QSI 005 4.3 Mask round section			
10	QC3	Inspect Powder Coat		05.10.06	20
11	ST	Identify and Stock	CD	05/10/06	15
12	AC	Cost / part: 11.43	S45	05/10/11	15
13	DC	Close W/O 11.43 Inspect Level 21	CD	05/10/07	15

Rev	Date	Change	Revised By	Approved
A	05.08.26	New issue	KJ/JLM	

RELEASED
7/15/03